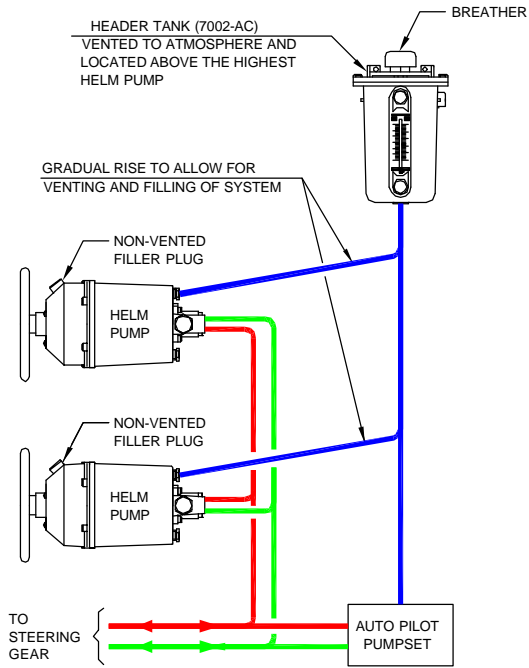


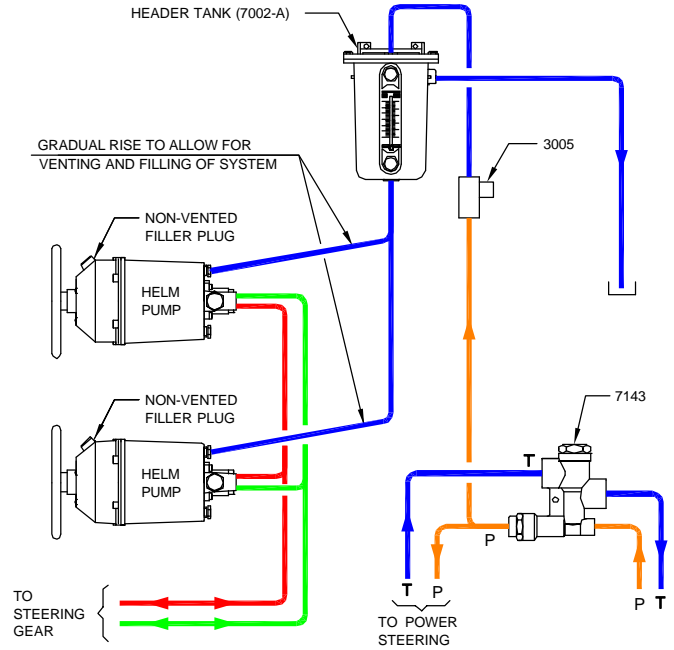
INSTALLATION FOR HEADER TANK

MANUAL STEERING

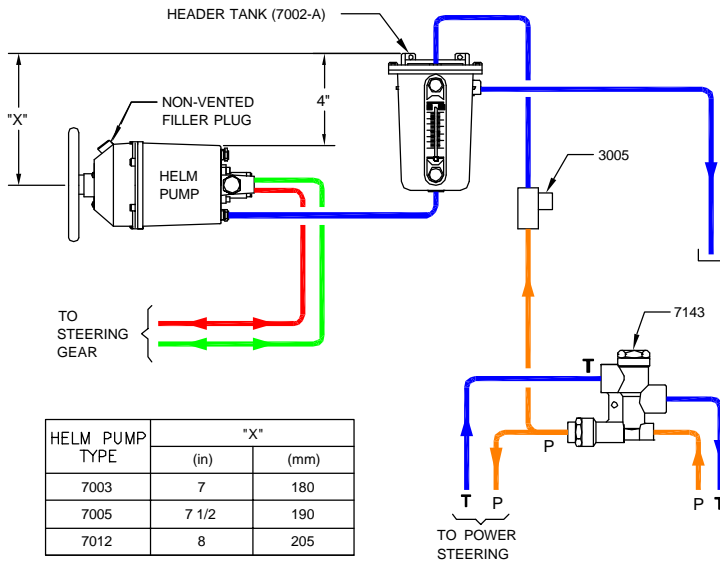


SELF VENTING METHOD OF CONNECTION

POWER STEERING



REFER TO SYSTEM PIPING DIAGRAM FOR COMPLETE PLUMBING DETAILS



3005 AUTO FILL FLOW CONTROL MUST BE ADJUSTED TO THE POINT WHERE THERE IS A TRICKLE OF OIL ENTERING THE HEADER TANK. DO NOT CLOSE OR OPEN THIS VALVE COMPLETELY.

HELM PUMP TYPE	"X"	
	(in)	(mm)
7003	7	180
7005	7 1/2	190
7012	8	205

* CRACK OPEN NON-VENTED FILLER PLUG TO ALLOW AIR TO ESCAPE FROM THE HELM PUMP HOUSING. ONCE OIL APPEARS, RE-INSTALL PLUG.
 ** HEADER TANK CONNECTIONS TO BOTTOM OF HELM PUMPS DUE TO VESSEL LAYOUT RESTRICTIONS.

ALTERNATIVE METHOD OF CONNECTION FOR LIMITED SPACE

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